Remove the 3 dimensional equalisation system. Unscrew the top two regulator screws from the inside of the mask on the orinasal plate (Torx T20 screwdriver).

Carefully disconnect the Orinasal pocket from the communication port.
Lift out the Orinasal pocket.
Lift out and remove the Orinasal plate.

Unscrew the two lower regulator screws Remove the NEPTUNE III 2nd stage regulator from the mask (Torx T20 screwdriver).

Check and clean the regulator O-ring in the visor.
Install 2nd stage regulator: Begin to connect the center of the exhaust deflector to the exhaust deflector retainer. Align the regulator on the visor making sure all orientation points are appropriately in position, the front O-ring is fully covered, and the four regulator screw holes are in alignment with the holes in the visor. There should be no space left between the regulator and the visor. Screw in the two lower regulator screws first.

Align the orinasal plate in the Orinasal mask. Verify the screw holes line up, and the top lip of the orinasal plate is in position. The lip should be correctly positioned through the dedicated hole in the orinasal mask. Put the two top screws through the holes of the orinasal plate and the two dedicated holes in the orinasal pocket.

Install the orinasal pocket with the orinasal plate in position and line up the upper regulator screw holes so the two screws will easily fall into the threads of the regulator body. Use the two top screws to keep the orinasal plate and orinasal holes aligned.

Check the position of the orinasal seal and the top two screws. Hand tighten all four screws. Check the position of the orinasal pocket. The orinasal pocket needs to be positioned under the face seal.

Reconnect the orinasal pocket to the inside bushing of the communication port. Reconnect the exhalation channel of the orinasal pocket making sure the profile of the orinasal pocket exhalation channel is in the correct position. The "support lip" of the channel needs to be on the inside of the visor. This is a delicate part of the installation. You need to be sure the exhaust channel profile of the Orinasal pocket falls completely through the dedicated opening of the visor. Only the "support lip" should stay on the inside.